



Safety Data Sheet

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Document Group:	27-7069-1	Version Number:	2.00
Issue Date:	05/27/15	Supersedes Date:	08/14/12

SECTION 1: Identification

1.1. Product identifier

3M™ Blue Thread Locker Removable Adhesive, 18120

Product Identification Numbers

70-0065-8350-7

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Construction and Home Improvement Markets
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.
Skin Corrosion/Irritation: Category 2.
Skin Sensitizer: Category 1A.
Carcinogenicity: Category 2.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Causes serious eye damage.
Causes skin irritation.
May cause an allergic skin reaction.
Suspected of causing cancer.

Causes damage to organs through prolonged or repeated exposure:
nervous system |
respiratory system |

Precautionary Statements

General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe dust/fume/gas/mist/vapors/spray.
Wear eye/face protection.
Wear protective gloves.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF ON SKIN: Wash with plenty of soap and water.
Immediately call a POISON CENTER or doctor/physician.
If skin irritation or rash occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

25% of the mixture consists of ingredients of unknown acute oral toxicity.
26% of the mixture consists of ingredients of unknown acute dermal toxicity.
42% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
POLYGLYCOL DIMETHACRYLATE	Trade Secret*	60 - 70 Trade Secret *
POLYGLYCOL OLEATE	Trade Secret*	20 - 25 Trade Secret *
POLYTETRAFLUOROETHYLENE	9002-84-0	5 - 10 Trade Secret *
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	112945-52-5	3 - 5 Trade Secret *
CUMENE HYDROPEROXIDE	80-15-9	1 - 3 Trade Secret *
SACCHARIN	81-07-2	0.1 - 1 Trade Secret *
MALEIC ACID	110-16-7	0.1 - 1 Trade Secret *
N,N-DIMETHYL-P-TOLUIDINE	99-97-8	0.2 - 0.6 Trade Secret *
TITANIUM DIOXIDE	13463-67-7	0.1 - 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Fluoride	During Combustion

5.3. Special protective actions for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not breathe thermal decomposition products. Store work clothes separately from other clothing, food and tobacco products. Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements. Store away from heat.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SILICA, AMORPHOUS	112945-52-5	OSHA	TWA concentration:0.8 mg/m ³ ;TWA:20 millions of particles/cu. ft.	
TITANIUM DIOXIDE	13463-67-7	ACGIH	TWA:10 mg/m ³	A4: Not class. as human carcin
TITANIUM DIOXIDE	13463-67-7	CMRG	TWA(as respirable dust):5 mg/m ³	

TITANIUM DIOXIDE	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
CUMENE HYDROPEROXIDE	80-15-9	AIHA	TWA:6 mg/m3(1 ppm)	Skin Notation
POLYTETRAFLUOROETHYLENE	9002-84-0	CMRG	TWA(as respirable dust):5 mg/m3;TWA(as total dust):10 mg/m3	
N,N-DIMETHYL-P-TOLUIDINE	99-97-8	AIHA	TWA:0.5 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene

Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - Neoprene

Apron – Nitrile

Respiratory protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection. Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Mild
Odor threshold	No Data Available
pH	Not Applicable
Melting point	No Data Available
Boiling Point	>=300 °F
Flash Point	>=200 °F [Test Method: Tagliabue Closed Cup]
Evaporation rate	No Data Available
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	>=.1 mmHg [@ 25 °C]
Vapor Density	<=1 [Ref Std: AIR=1]
Density	1.04 g/cm ³
Specific Gravity	1.04
Solubility in Water	Negligible
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	No Data Available
Volatile Organic Compounds	4.48 % weight

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Finely divided active metals

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
TITANIUM DIOXIDE	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l

Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
POLYTETRAFLUOROETHYLENE	Dermal		LD50 estimated to be > 5,000 mg/kg
POLYTETRAFLUOROETHYLENE	Ingestion		LD50 estimated to be > 5,000 mg/kg
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Dermal	Rabbit	LD50 > 5,000 mg/kg
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Rat	LD50 > 5,110 mg/kg
CUMENE HYDROPEROXIDE	Dermal	Rat	LD50 500 mg/kg
CUMENE HYDROPEROXIDE	Inhalation-Vapor (4 hours)	Rat	LC50 1.4 mg/l
CUMENE HYDROPEROXIDE	Ingestion	Rat	LD50 382 mg/kg
SACCHARIN	Ingestion	Mouse	LD50 17,000 mg/kg
MALEIC ACID	Dermal	Rabbit	LD50 1,560 mg/kg
MALEIC ACID	Ingestion	Rat	LD50 708 mg/kg
N,N-DIMETHYL-P-TOLUIDINE	Dermal	Rabbit	LD50 > 2,000 mg/kg
N,N-DIMETHYL-P-TOLUIDINE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.4 mg/l
N,N-DIMETHYL-P-TOLUIDINE	Ingestion	Rat	LD50 1,650 mg/kg
TITANIUM DIOXIDE	Dermal	Rabbit	LD50 > 10,000 mg/kg
TITANIUM DIOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
TITANIUM DIOXIDE	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
POLYTETRAFLUOROETHYLENE	Human and animal	No significant irritation
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Rabbit	No significant irritation
CUMENE HYDROPEROXIDE	Rabbit	Corrosive
MALEIC ACID	Human and animal	Irritant
TITANIUM DIOXIDE	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
POLYTETRAFLUOROETHYLENE	Professional judgement	No significant irritation
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Rabbit	No significant irritation
CUMENE HYDROPEROXIDE	Rabbit	Corrosive
MALEIC ACID	Rabbit	Corrosive
TITANIUM DIOXIDE	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
POLYTETRAFLUOROETHYLENE	Human	Not sensitizing
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Human and animal	Not sensitizing
MALEIC ACID	Multiple animal species	Sensitizing
TITANIUM DIOXIDE	Human and	Not sensitizing

animal

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	In Vitro	Not mutagenic
CUMENE HYDROPEROXIDE	In vivo	Not mutagenic
CUMENE HYDROPEROXIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification
TITANIUM DIOXIDE	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
POLYTETRAFLUOROETHYLENE	Not Specified	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
TITANIUM DIOXIDE	Ingestion	Multiple animal species	Not carcinogenic
TITANIUM DIOXIDE	Inhalation	Rat	Carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CUMENE HYDROPEROXIDE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
CUMENE HYDROPEROXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
MALEIC ACID	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
POLYTETRAFLUOROETHYLENE	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	90 days
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
CUMENE HYDROPEROXIDE	Inhalation	nervous system respiratory system	Causes damage to organs through prolonged or repeated	Rat	LOAEL 0.2 mg/l	7 days

			exposure			
CUMENE HYDROPEROXIDE	Inhalation	heart liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.03 mg/l	90 days
MALEIC ACID	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	
TITANIUM DIOXIDE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.010 mg/l	2 years
TITANIUM DIOXIDE	Inhalation	pulmonary fibrosis	All data are negative	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
CUMENE HYDROPEROXIDE	80-15-9	1 - 3
SACCHARIN	81-07-2	0.1 - 1

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
TITANIUM DIOXIDE	13463-67-7	Carcinogen
N,N-DIMETHYL-P-TOLUIDINE	99-97-8	Carcinogen

WARNING: This product contains a chemical known to the State of California to cause cancer.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

Document Group:	27-7069-1	Version Number:	2.00
Issue Date:	05/27/15	Supersedes Date:	08/14/12

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